Benefits
Extends coolant life
Eliminates foul odors by helping to prevent bacterial growth in the sump
Heavy-duty tubing and industrial-grade air-diffuser are designed to take abuse
One year warranty on all parts.

How It Works
In the absence of oxygen, obligate anaerobes multiply causing coolant to spoil. Injecting oxygen into coolant kills the anaerobic bacteria, extending your coolant’s life.

Installation Instructions
1. Attach hose to diffuser.
2. Attach hose to The Oxygenator.
3. Place diffuser in sump, shielding main unit from liquid spray.
4. Plug it in to a 110v outlet and let it work!

Maintenance
Use compressed air once per month to remove residue from diffuser end. Residues may cause premature diaphragm failure.

Repair Instructions for Pump Repair Kits
DISASSEMBLY
Remove bottom screws and separate top housing from bottom rubber plate.
DIAPHRAGM CHANGE
• Separate diaphragm from valve body
• Pull swing arm up and away from swing arm hinge plug
• Unscrew diaphragm bolt and replace diaphragm
• Center slot in swing arm allows proper placement of diaphragm to ensure there is no contact between coil and swing arm

VALVE REPLACEMENT
• 2 flapper valves, one on each side of valve body, should be changed for each air outlet outlets on XBUB5000
• Remove valve body screw and pull valve body from air outlet guide and valve body gasket
• Remove rubber valve holder plug over each valve flapper , replace flapper and holder
• Replace valve body gasket , position in air outlet guide and replace valve body screw

NOTE: Although there is no required orientation of the gasket, it is advised to turn it over before replacement. The smoother reverse side ensures that previous indentations cannot allow air to pass

REASSEMBLY
• Replace diaphragm over valve body , ensuring even fit all around
• Close pump housing
• Screw five bottom screws into housing

If you have any questions or require product support, please contact 888-249-4855